



# More Precision

**scanCONTROL** // 2D/3D Laser profile sensors



# Compact laser scanner with high precision scanCONTROL 29x0

- 2D/3D** Ideal for precise 2D/3D measurements
- Resolution x-axis:** 1,280 points
- High accuracy** for the detection of finest details
- Profile frequency** up to 2,000 Hz
- Also available with patented Blue Laser Technology**
- Compatible with COGNEX® VisionPro**



**SMART**  
**PROFILE**

## Compact design for precise measurements

scanCONTROL 29x0 laser scanners are designed for industrial measurement tasks where compact design and high accuracy are required. Thanks to their high resolution, versatility and excellent price-performance ratio, the scanners are particularly suitable for static and dynamic applications, e.g., on robots. They measure and evaluate, e.g., angles, steps, gaps, distances and extreme values.

## Available as PROFILE and SMART versions

The scanCONTROL 29x0 series is available as PROFILE and SMART versions. As PROFILE scanners, they provide calibrated profile data that can be further processed on a PC using software provided by the customer. The SMART scanners work independently and provide selected measurement values. All sensor parameters and the desired measurement programs are set in the scanCONTROL Configuration Tools software and saved directly in the internal controller.

## Short measuring range with high resolution

With a laser line of just 10 mm, the scanCONTROL 29x0-10/BL models recognize the finest of details and structures. The high profile resolution combined with the blue laser line allow for maximum precision in versatile applications, e.g., monitoring in electronics production.

## Article designation

LLT	29	00	-25	/SI	
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Options - see below

**Measuring range**  
10 mm (only Blue Laser)  
25 mm  
50 mm  
100 mm

**Class**  
00=PROFILE  
10=SMART  
50=HIGHSPEED  
60=HIGHSPEED SMART

**Series**  
LLT29x0

## Laser options\*

	Hardware switch-off of the laser line
	Increased laser power (class 3B, ≤ 20 mW), e.g., for dark surfaces
	Blue laser line (405 nm) for (semi-) transparent, red-hot glowing and organic materials

## Cable outlet options\*

	Cable directly out of the sensor ("Pigtail") Length 0.3 m
	Cable directly out of the sensor ("Variable Tail") Length 0.1 ... 1.0 m (freely selectable)

\*Options can be combined

Accessories from page 39

Model		LLT29xx-10/BL	LLT29xx-25	LLT29xx-50	LLT29xx-100
Measuring range (z-axis)	Start of measuring range	52.5 mm	53.5 mm	70 mm	190 mm
	Mid of measuring range	56.5 mm	66 mm	95 mm	240 mm
	End of measuring range	60.5 mm	78.5 mm	120 mm	290 mm
Extended measuring range (z-axis)	Height of measuring range	8 mm	25 mm	50 mm	100 mm
	Start of measuring range	-	53 mm	65 mm	125 mm
Line linearity (z-axis) <sup>[1] [2]</sup>	End of measuring range	-	79 mm	125 mm	390 mm
		1 $\mu$ m	2 $\mu$ m	4 $\mu$ m	12 $\mu$ m
Measuring range (x-axis)		$\pm$ 0.0125 %	$\pm$ 0.008 %	$\pm$ 0.008 %	$\pm$ 0.012 %
	Start of measuring range	9.4 mm	23.4 mm	42 mm	83.1 mm
	Mid of measuring range	10 mm	25 mm	50 mm	100 mm
Extended measuring range (x-axis)	End of measuring range	10.7 mm	29.1 mm	58 mm	120.8 mm
	Start of measuring range	-	23.2 mm	40 mm	58.5 mm
Resolution (x-axis)	End of measuring range	-	29.3 mm	60 mm	143.5 mm
				1,280 points/profile	
Profile frequency	Standard			up to 300 Hz	
	High speed			up to 2,000 Hz	
Interfaces	Ethernet GigE Vision		Output of measurement values	Sensor control	Profile data transmission
	Digital inputs		Mode switching	Encoder (counter)	Trigger
	RS422 (half-duplex) <sup>[3]</sup>		Output of measurement values	Sensor control	Trigger Synchronization
Output of measurement values <sup>[4] [5]</sup>			Ethernet (UDP / Modbus TCP); RS422 (ASCII / Modbus RTU) Analog; switch signal PROFINET; EtherCAT; EtherNet/IP		
Control and indicator elements			3x color LEDs for laser, data and error		
Light source	Red Laser	-		$\leq$ 8 mW	
		-	Standard: laser class 2M, semiconductor laser 658 nm		
		-		$\leq$ 20 mW	
		-	Option: laser class 3B, semiconductor laser 658 nm		
	Blue laser		$\leq$ 8 mW	Standard: laser class 2M, semiconductor laser 405 nm	
Laser switch-off			via software, hardware switch-off with /SI option		
Aperture angle of laser line		10 °	20 °	25 °	25 °
Permissible ambient light	(fluorescent light) <sup>[1]</sup>			10,000 lx	
Protection class (DIN EN 60529)			IP65 (when connected)		
Vibration (DIN EN 60068-2-27)			2g / 20 ... 500 Hz		
Shock (DIN EN 60068-2-6)			15g / 6 ms		
Temperature range	Storage			-20 ... +70 °C	
	Operation			0 ... +45 °C	
Weight	440 g (without cable)			380 g (without cable)	
Supply voltage	11 ... 30 VDC, nominal value 24 V, 500 mA, IEEE 802.3af class 2, Power over Ethernet (PoE)				

<sup>[1]</sup> Based on the measuring range; measuring object: Micro-Epsilon standard object

<sup>[2]</sup> According to a one-time averaging across the measuring field (640 points)

<sup>[3]</sup> RS422 interface, programmable either as serial interface or as input for triggering/synchronization

<sup>[4]</sup> Analog | switching signal: Only in conjunction with 2D/3D output unit

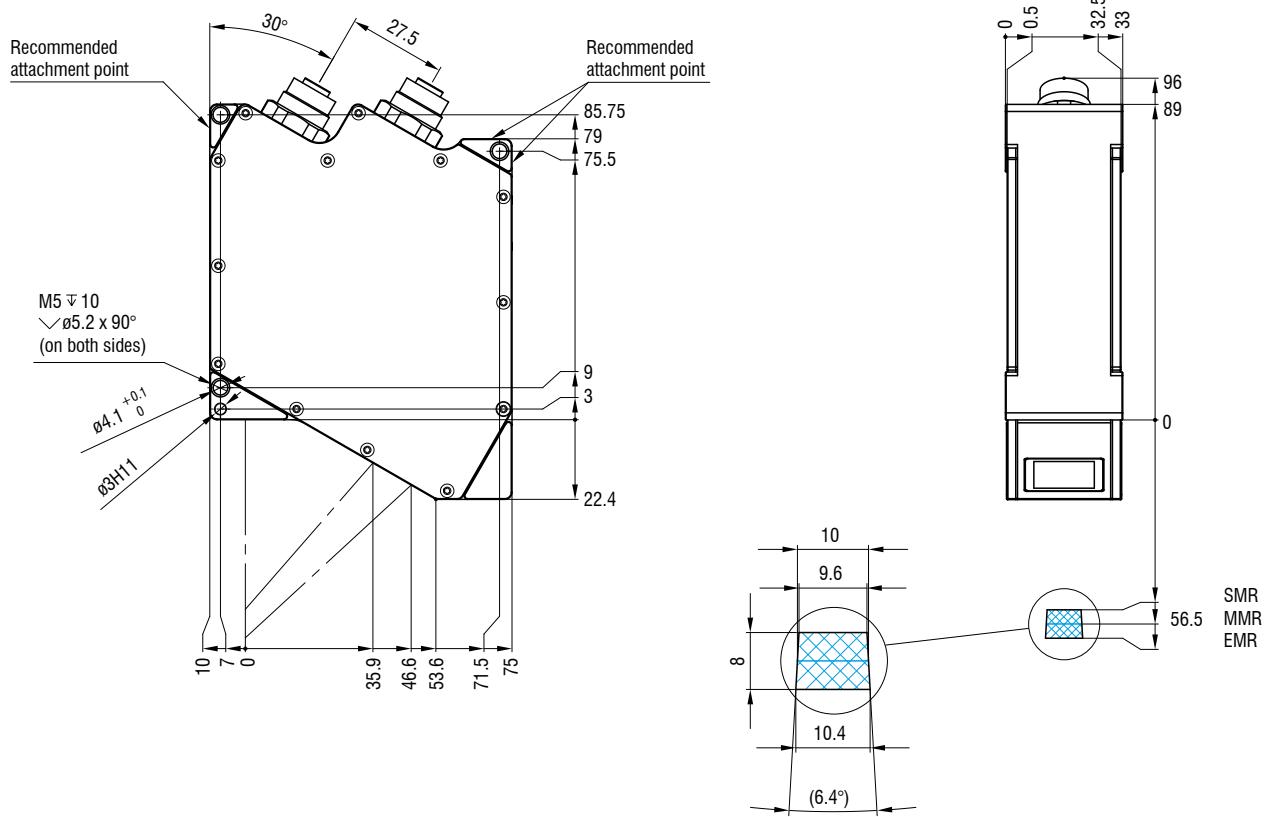
<sup>[5]</sup> PROFINET | EtherCAT | EtherNet/IP: Only in conjunction with 2D/3D gateway

# Dimensions and measuring ranges

## scanCONTROL

LLT29x0-10/BL

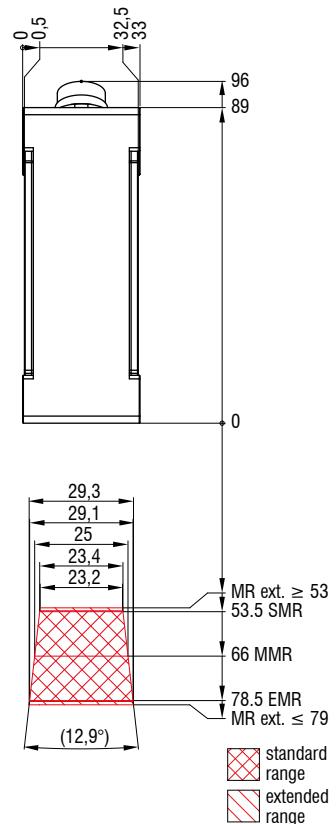
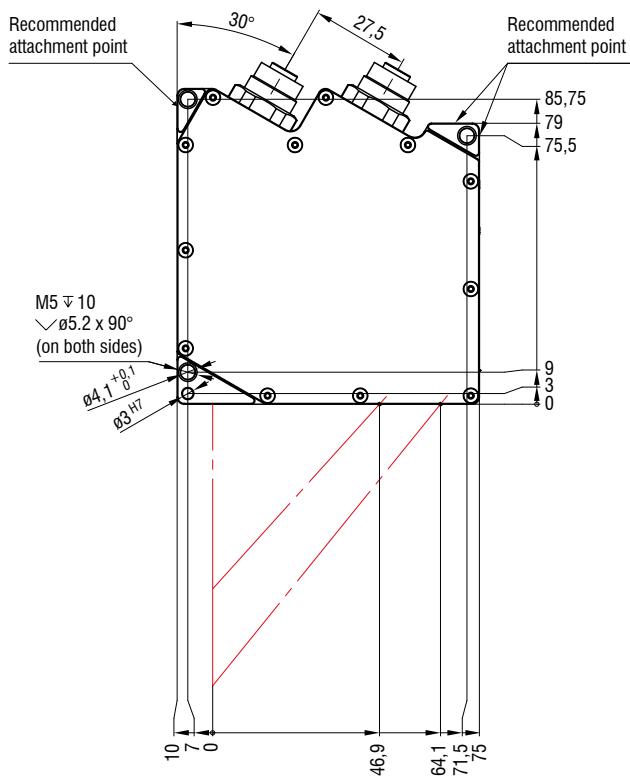
Blue Laser



(dimensions in mm, not to scale)

LLT25x0-25 / LLT29x0-25

Red Laser      Blue Laser

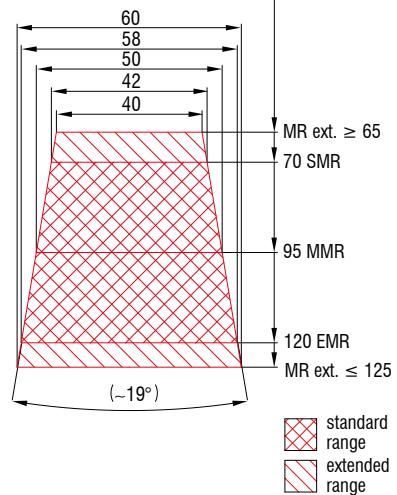
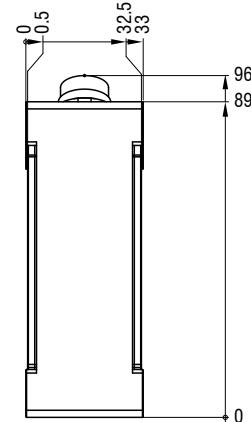
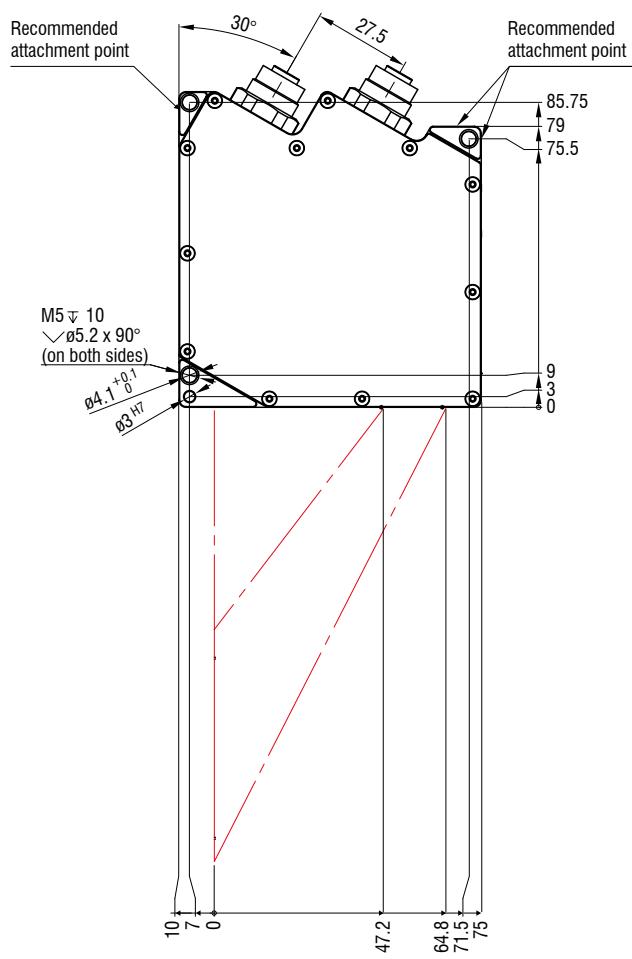


(dimensions in mm, not to scale)

## Dimensions and measuring ranges **scanCONTROL**

LLT25x0-50 / LLT29x0-50

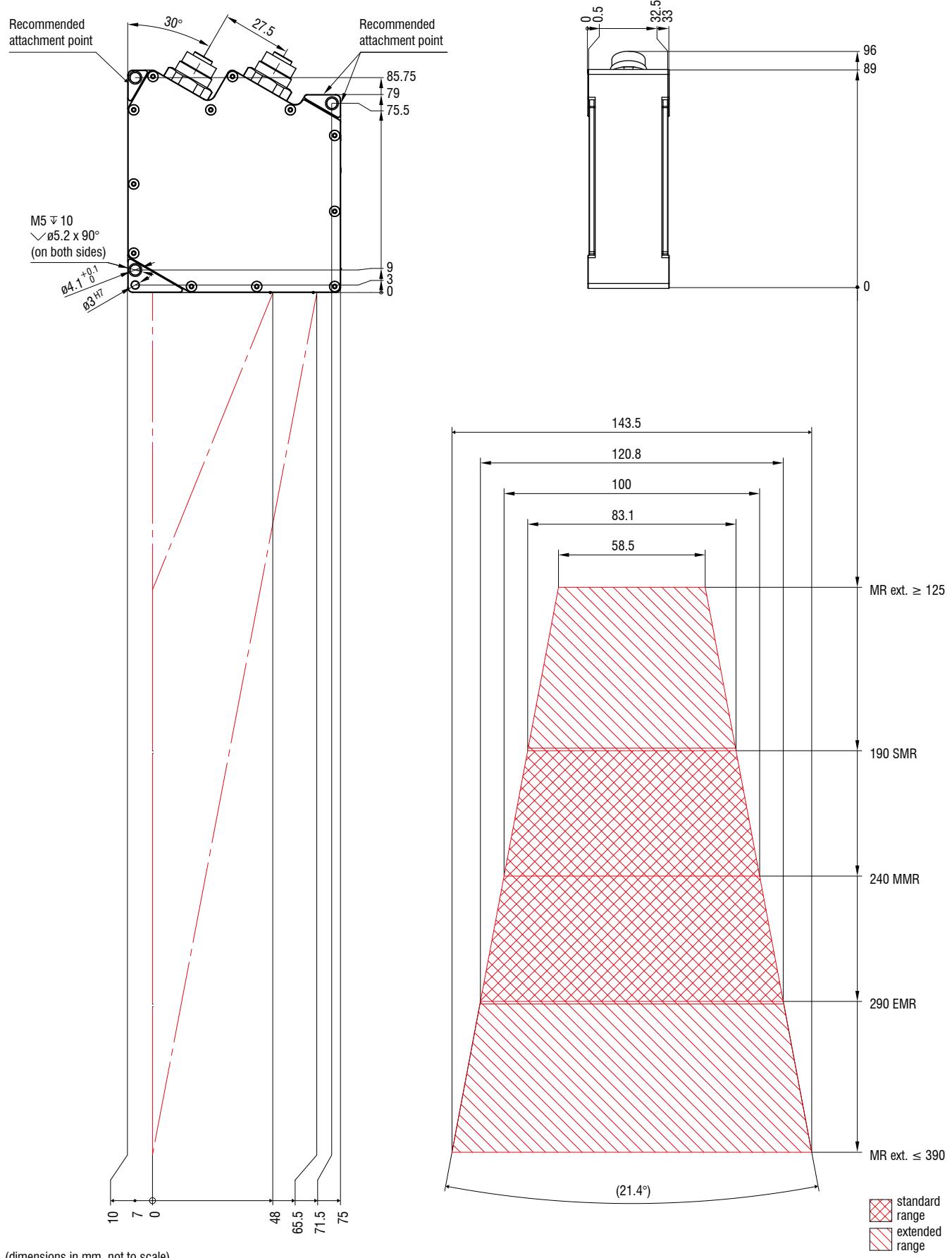
Red Laser      Blue Laser



(dimensions in mm, not to scale)

# LLT25x0-100 / LLT29x0-100

Red Laser    Blue Laser



(dimensions in mm, not to scale)

# Accessories

## scanCONTROL

### 2D/3D Gateway

PROFINET / EtherCAT / EtherNet/IP for all **SMART** scanners

One 2D/3D Gateway is connectable with up to 4 sensors. Operation of more than one sensor requires a switch. The 2D/3D Gateway communicates with the scanCONTROL SMART sensor via Ethernet Modbus.

#### Models

6414142 2D/3D Gateway

6414142.001 2D/3D Gateway, pre-parameterized,

The resultant values are then converted to PROFINET, EtherCAT or EtherNet/IP. The customer carries out the parameter setup with a detailed instruction manual. The gateway can also be parameterized in advance at the factory.

Number of sensors on the gateway	Maximum measurement frequency
1	500 Hz
2	500 Hz
3	330 Hz
4	250 Hz

**NEW**

Higher measurement frequencies are also possible with the 30xx series due to the Modbus bundling option.



### 2D/3D Output Unit

Analog signals / digital switch signals for all **SMART** scanners

The 2D/3D Output Unit is addressed via Ethernet and outputs analog and digital signals.

Different output terminals can be connected to the fieldbus coupler.

#### Models

6414073 2D/3D Output Unit Basic/ET

0325131 OU-DigitalOut/8-channel/DC24V/0.5A/negative

0325115 OU-DigitalOut/8-channel/DC24V/0.5A/positive

0325116 OU-AnalogOut/4-channel/±10 V

0325135 OU-AnalogOut/4-channel/0-10 V

0325132 OU-AnalogOut/4-channel/0-20 mA

0325133 OU-AnalogOut/4-channel/4-20 mA

Other terminals available on request.

Fieldbus coupler with filter module and bus end terminal

8-channel digital output terminal; DC 24 V; 0.5 A; negative switching

8-channel digital output terminal; DC 24 V; 0.5 A; positive switching

4-channel analog output terminal; ±10 V

4-channel analog output terminal; 0-10 V

4-channel analog output terminal; 0-20 mA

4-channel analog output terminal; 4-20 mA



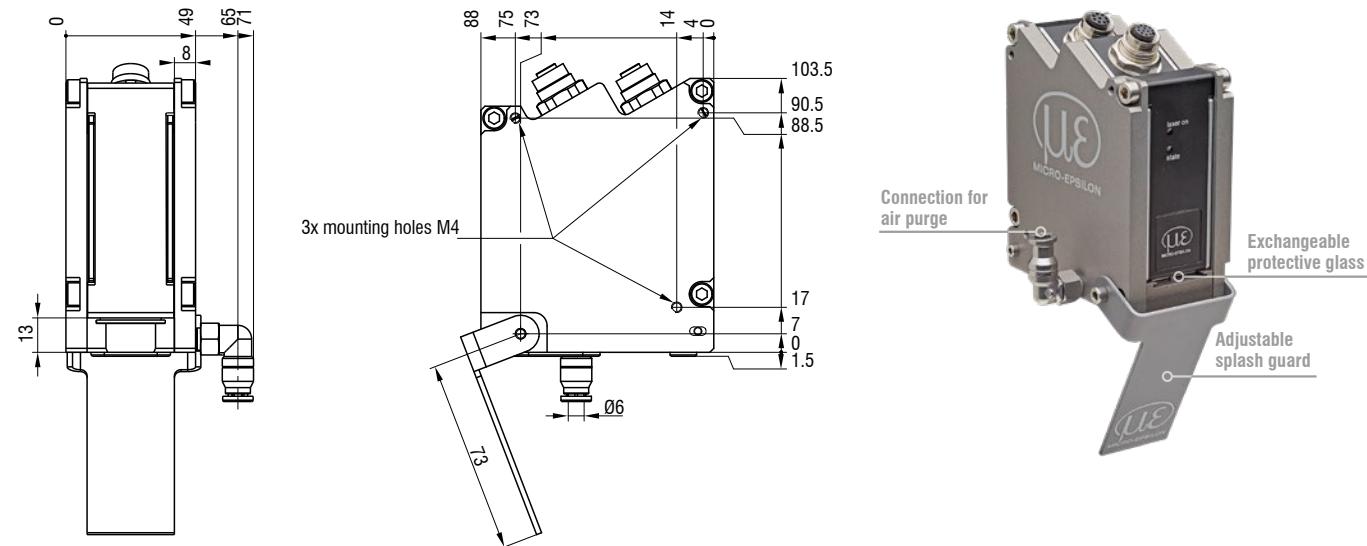
# Accessories

## scanCONTROL

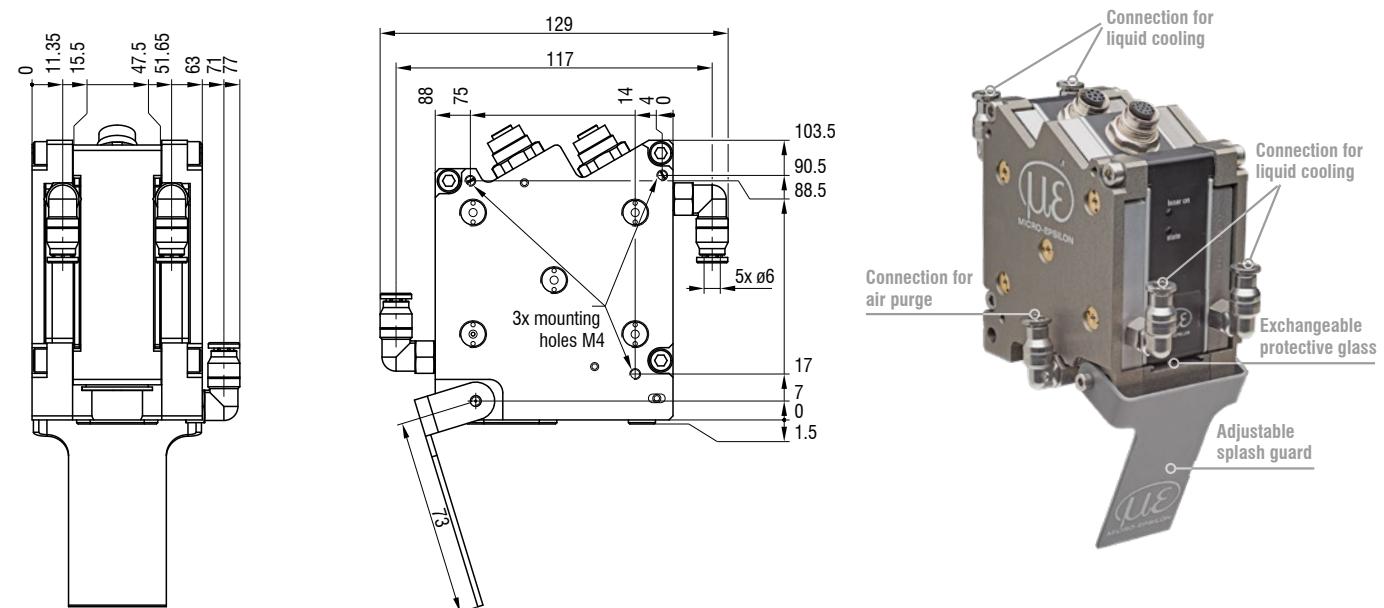
### Housings for protection and cooling for LLT25x0 and 29xx

(Not available for scanCONTROL 29xx-10/BL)

#### Protective housing with blow-out system



#### Protective housing with blow-out system and water cooling



#### Art. no. Model

2105058 Protective housing for LLT25/LLT29  
 2105059 Protective cooling housing LLT25/LLT29  
 0755075 Exchangeable glass for protective housing LLT25/LLT29

#### Description

Adaptive protective housing for LLT25/LLT29  
 Adaptive protective and cooling housing for LLT25/LLT29  
 Exchangeable glass for protection / cooling concept LLT25/LLT29,  
 pack of 50 pieces

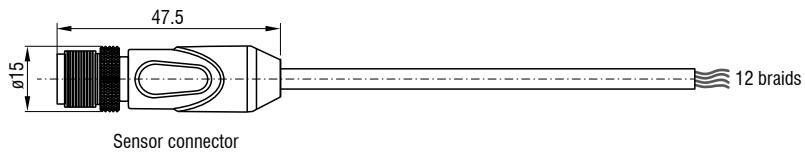
# Accessories

## scanCONTROL

### Connection cables

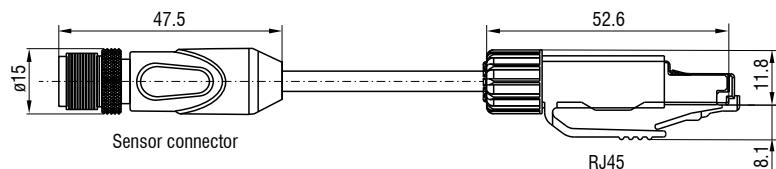
#### PCR3000-x Multi-function cable

Cable for power supply, digital inputs (TTL or HTL),  
RS422 (half-duplex);  
suitable for drag chains and robots  
Cable length (m): 2 / 5 / 10 / 15 / 20 / 25 / 35



#### SCR3000A-x Ethernet connection cable

Cable for parameter setting, value and profile transmission;  
suitable for drag chains and robots  
Cable length (m): 0.5 / 2 / 5 / 10 / 15 / 20 / 25 / 35



### Other accessories

#### Art. no. Model

0323478	Connector/12-pin/Multifunction for LLT25/29/30 series
0323479	Connector/8-pin/Ethernet for LLT25/29/30 series
2420067	PS25/29/30
0254111	Case for LLT25/29/30 (up to MR 200)
0254153	Case for LLT30 series, MR 430/600
2960097	Measuring stand for LLT25/26/29/30 series
2960115	Measuring stand for LLT30 series, MR 430/600

#### Description

Plug for multifunction port
Plug for Ethernet socket
Power supply unit for scanCONTROL
Transport case for scanCONTROL sensors incl. measuring stand
Transport case for scanCONTROL sensors incl. measuring stand
Measuring stand with sensor adapter board, flexible rod and clamp base
Measuring stand with sensor adapter board, flexible rod and clamp base

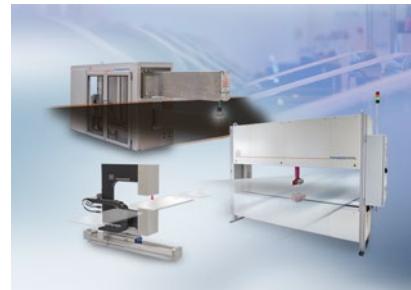
## Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

