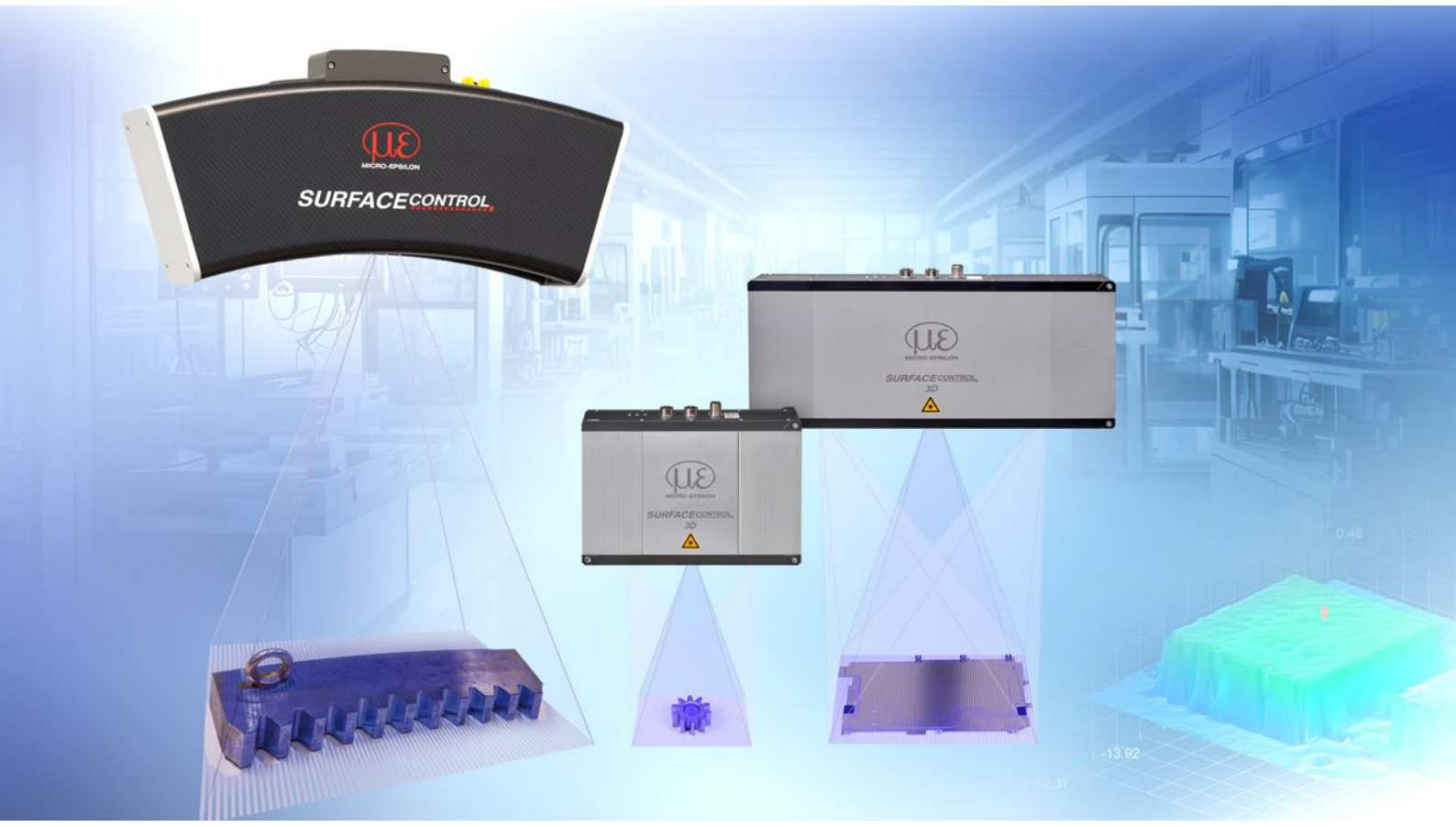
MICRO-EPSILON

More Precision.

surfaceCONTROL 3D // 3D snapshot sensors



High-precision 3D sensors for large measuring objects
surfaceCONTROL 3D 2600

- Extra-large measuring field (XY) up to 650 × 495 mm
- Short acquisition time starting at 0.25 s Ideal for high-speed processes
- Excellent z-axis repeatability of up to 0.5 µm with a large measurement depth
- Flexible integration: with evaluation or 3D data only



Large measuring fields with high z-axis precision
Ideal for flatness measurements on large objects

surfaceCONTROL 3D 2600 series sensors are particularly suitable for precise measurement of large objects up to 650 mm × 495 mm. They achieve an impressive z-axis precision of up to 0.5 µm, enabling reliable detection and extremely precise determination of the smallest details and height differences. This makes them particularly well suited for flatness measurements.

Thanks to the integrated controller, precise 3D data are generated directly on the sensor and, depending on the model, either output via GigE Vision (SC2600) or evaluated via the optionally available Industrial Performance Unit using the powerful 3DInspect software (SC2610).

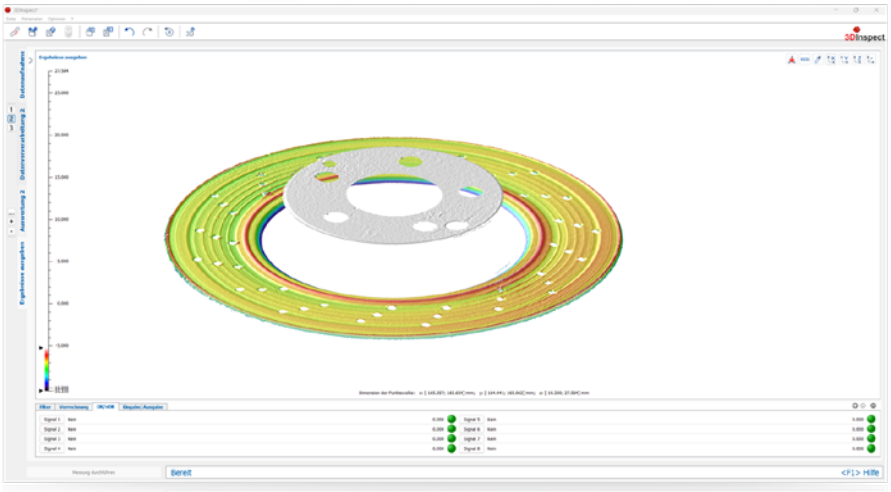
Article designation

SC	26	00	-300

Measuring range
300 mm
400 mm
575 mm

Class
00 = standard
10 = functional extension

Model series
SC26x0



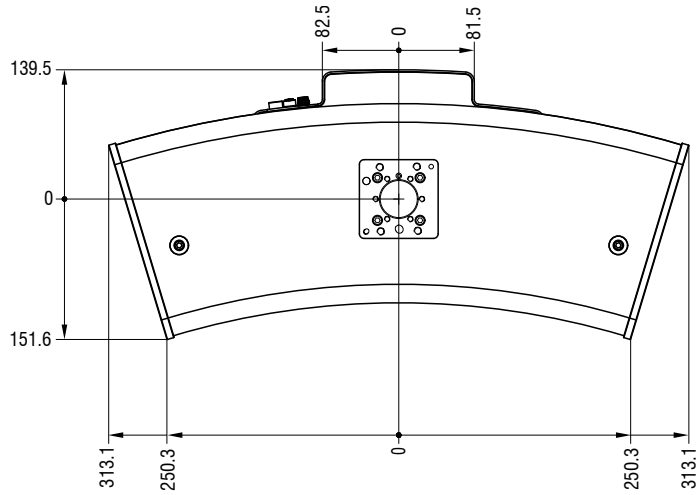
Model		SC2600-300	SC2610-300	SC2600-400	SC2610-400	SC2600-575	SC2610-575
Measuring range length (x) x width (y)	Start of measuring range	260 mm x 190 mm		350 mm x 260 mm		500 mm x 375 mm	
	Mid of measuring range	300 mm x 220 mm		400 mm x 300 mm		575 mm x 435 mm	
	End of measuring range	340 mm x 250 mm		450 mm x 340 mm		650 mm x 495 mm	
Working distance	z	550 ±75 mm		760 ±100 mm		1100 ±150 mm	
Resolution	x, y	125 µm		150 µm		250 µm	
	z [1]	1.2 µm		3.4 µm		8.5 µm	
Repeatability	z [1]	< 0.5 µm		< 1.2 µm		< 3.0 µm	
Acquisition time [2]		from 0.25 s					
Light source		LED					
Supply voltage		18 ... 24 V DC					
Max. current consumption		8 A (at 24 V)					
Digital interface [3]		Gigabit Ethernet (GigE Vision / GenICam) PROFINET; EtherCAT; EtherNet/IP					
Digital I/Os		2 digital I/Os for which parameters can be set (for external trigger, sensor control, output of sensor states)					
Connection		8-pin M12 socket (X-coded) for Gigabit Ethernet; 12-pin M12 socket (D-coded) for digital I/Os; 4-pin M12 plug (T-coded) for power supply					
Mounting		Mounting via flange adapter					
Temperature range	Storage	-10 °C ... +50 °C					
	Operation	+5 °C ... +40 °C					
Permissible extraneous light		10,000 lx					
Shock (DIN EN 60068-2-27)		15g / 6 ms in XY axis, 1000 shocks each					
Vibration (DIN EN 60068-2-6)		2g / 20 … 500 Hz in XY axis, 10 cycles each					
Protection class (DIN EN 60529)		IP40					
Material		Carbon, aluminum, plastics					
Weight		8 kg					
Control and indicator elements		3x LEDs for device status, power, projection					
Software	3D evaluation software	Micro-Epsilon 3DInspect for integrated processing, evaluation, and output of measurement values					
	3D sensor SDK	Micro-Epsilon 3D Sensor SDK for custom integration into third-party software					
Output of measurement values	3D data	yes	yes	yes	yes	yes	yes
	Measurement values	-	yes	-	yes	-	yes

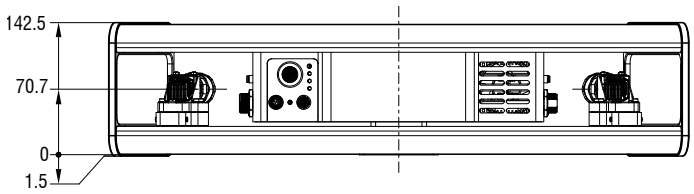
[1] Measured on measuring object with cooperative surface in the center of the measurement area while the EnhancedSNR parameter is enabled and a 3x3 mean value filter is used once at a room temperature between 20 °C and 25 °C.

[2] Duration that the sensor requires for the image acquisition of the pattern projections (without processing and evaluation time). Applies to exposure times < 6,800 µs.

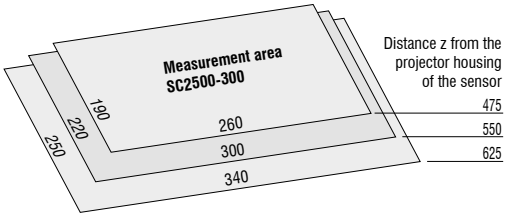
[3] For EtherCAT, PROFINET, and EtherNet/IP the connection via an Industrial Performance Unit (IPU) is required.

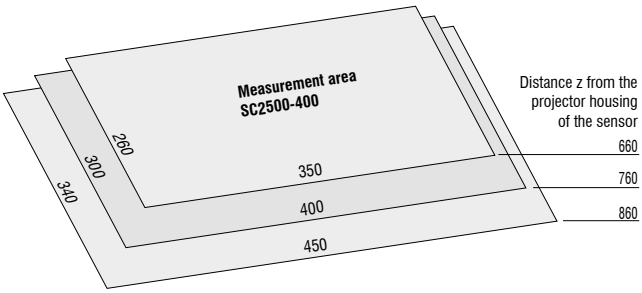
Dimensions and measuring ranges
surfaceCONTROL 3D 26x0

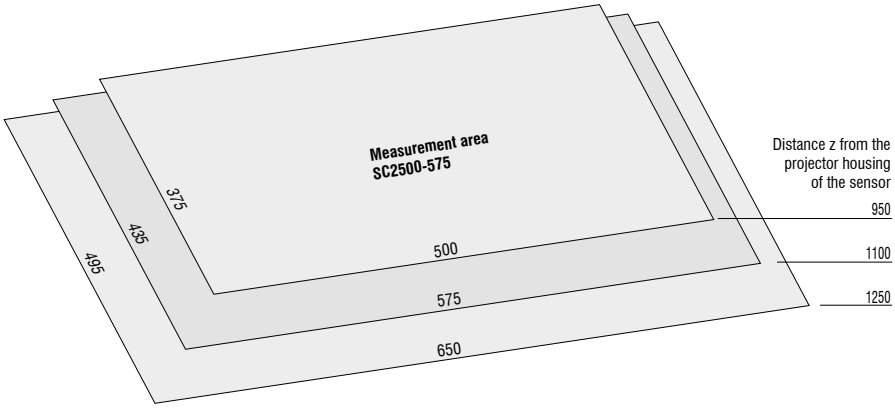




Dimensions in mm







Connection options
surfaceCONTROL 3D



SC3560

SMART

PROFINET, EtherCAT, EtherNet/IP, Modbus TCP, UDP

Interface cable PC3000-IE-x/RJ45 (see accessories)

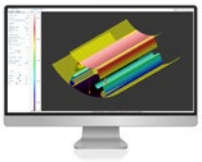


PLC

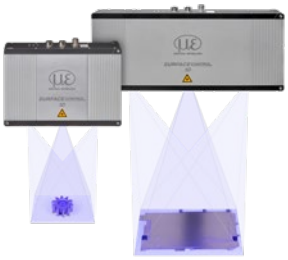
3D DATA

GigE Vision

Ethernet connection cable SCR3000X-x (see accessories)



Third-party software

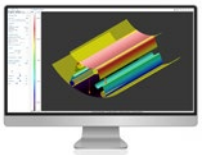


SC3200/3500

3D DATA

GigE Vision

Ethernet connection cable SCR3000X-x (see accessories)



Third-party software

3DInspect



SC26x0

3DInspect

GigE Vision



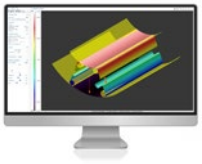
PROFINET, EtherCAT, EtherNet/IP, Modbus TCP, UDP



PLC

3D DATA

GigE Vision



Third-party software

Software for surface inspection and 3D measurement
3DInspect

More information



3DInspect: powerful software for 3D measurement and inspection tasks

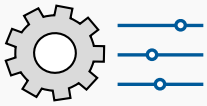
3DInspect is powerful software for industrial measurement and inspection tasks. The 3D measurement data generated by the sensor are processed, evaluated, and automatically assessed in the software based on defined criteria. Measurement results can be visualized, logged and, if required, output directly to a machine or line PLC. In addition, both the measurement results and the complete 3D data can be saved for documentation and later analysis.

Fast & intuitive path to a high-precision 3D solution

The 3D sensors are parameterized directly in 3DInspect. This enables quick configuration of the optimal sensor settings for the specific measurement task. The captured 3D data are preprocessed and optimized. For example, the part position is aligned automatically to enable repeatable evaluation of the point cloud regardless of the workpiece orientation. In addition, functions are available for filtering, smoothing, cropping, creating cross-sections, and highlighting relevant features.

3DInspect offers over 80 powerful measurement programs for data evaluation. This enables reliable localization and measurement of features such as edges, spheres, or bores. In addition to evaluating the complete 3D data, cross-sections can also be evaluated. All 2D and 3D objects can be referenced to one another to determine, for example, distances between a sphere and a plane or the angle between two edges. All determined values and performed evaluations can be output as measurement results.

End-to-end workflow from parameterization to output



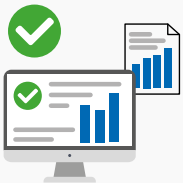
Parameterization
- Optimal sensor parameters for the application
- Save and reuse parameter sets
- Select measuring ranges



Data preprocessing
- Align and position the point cloud
- Set filters and cross-sections
- Highlight features, remove interference



Data evaluation
- Over 80 measurement programs
- Combination of multiple programs
- Evaluation of cross-sections or 3D areas

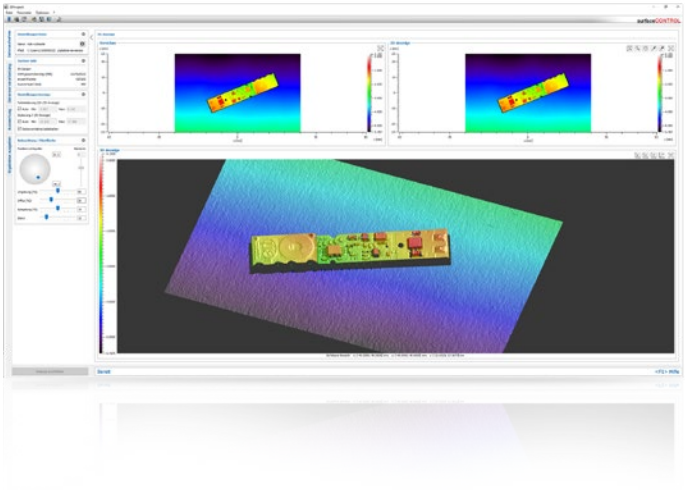


Evaluation & output
- Evaluation of results (OK/NOK)
- Output via digital outputs, fieldbus or Ethernet
- Logging and export of measurement values and 3D data

3DInspect with surfaceCONTROL

The 3DInspect software supports all surfaceCONTROL sensors. In the surfaceCONTROL 3D 3560 series, the 3DInspect evaluation programs can be run directly on the sensor. surfaceCONTROL 2610 series sensors require an external computing unit for evaluation. Both series support automated output of measurement values.

3DInspect supports the surfaceCONTROL 3D 3500, 3200 and 2600 series for test measurements and visualization. However, direct output of measurement values from the sensor is not possible with these models, as they are designed to transmit 3D point clouds.



All benefits at a glance

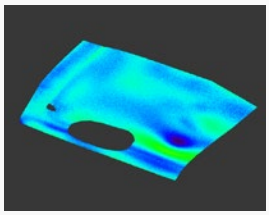
- User-friendly interface – easy creation of measurement programs
- Inline operation – stand-alone operation of the measurement programs directly on the SMART sensors
- Wide range of predefined programs for 2D & 3D geometry measurements and surface inspection
- Logging and storage of 3D data directly in the software
- Valid3D – real 3D instead of only 2.5D enables a true representation of the measuring object without data loss
- Parameterization of fieldbus integration via the automation interface

Functional extensions

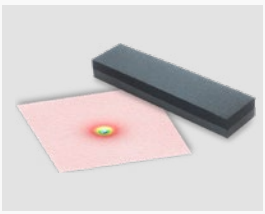
Optional functional extensions allow the functionality to be tailored specifically to the application. The following functional extension is available for surfaceCONTROL:

Functional extension: Surface inspection

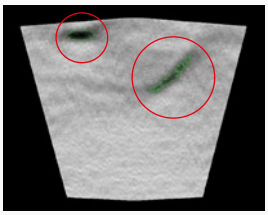
The *surface inspection* extension enables reliable detection of deviations from a homogeneous surface. Tools such as Digital Stone, Digital Master, and defect detection with sorting and counting options are available from 3DInspect 3.1 onwards.



Digital Master:
Objective target/actual comparison with good parts (including variance taken into account)



Digital Stone:
Simulates a physical whetstone. High precision with high repeatability

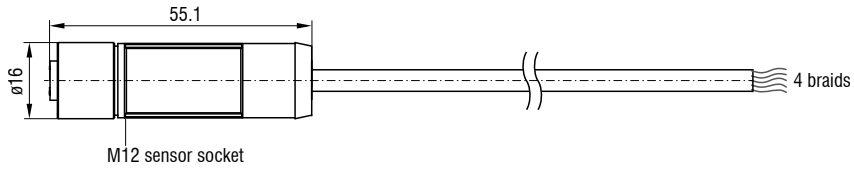


Defect detection with sorting and counting function:
Automatic defect detection and height evaluation

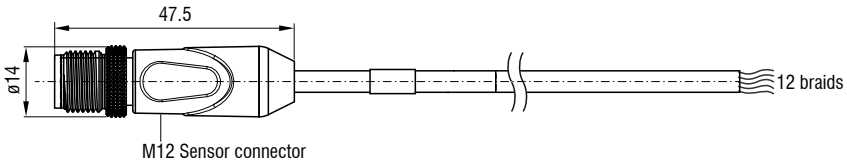
Accessories
surfaceCONTROL 3D 26x0

Connection cables

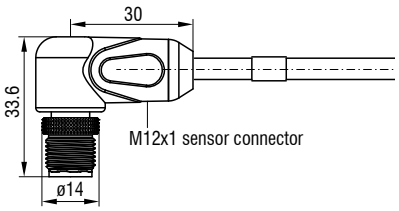
Supply cable EC2600-x
Drag chain-compatible power supply cable
Cable length: 5 / 20 m



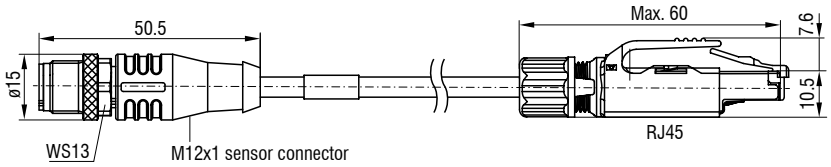
Multifunction cable PCR3000-x
Cable suitable for drag chains and robots for optional connection of digital inputs and outputs (TTL or HTL)
Cable length: 2 / 5 / 10 / 15 / 20 / 25 / 35 m



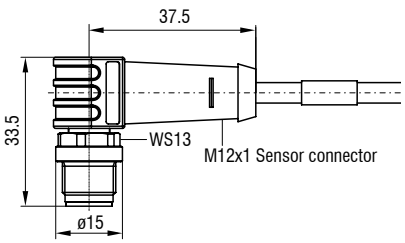
Multifunction cable PCR3000/90-x
For space-saving installation with 90° connector



Ethernet connection cable SCR3000X-x
Cable suitable for drag-chains and robots for parameterization, image and 3D data transmission
Cable length: 2 / 5 / 10 / 15 / 20 / 25 / 35 m



Ethernet connection cable SCR3000X/90-x
For space-saving installation with 90° connector



Other accessories

Mounting adapter

Article no.: 4350954

Mounting the sensor on a quick-release plate with a dovetail profile of size 050/87 or on a profile system.



Mounting adapter 47°

Article no.: 4350953

Mounting the sensor on a quick release plate with a dovetail profile of size 050/87. Enables perpendicular alignment to the floor.



Tripod set

Article no.: 2961010

For mounting and alignment. Includes tripod bag, ground spreader, tripod head, tripod adapter.



Column stand

Article no.: 2961002

For mounting and alignment.



Desktop power supply PS2600

Article no.: 2420137

Input 90-240 VAC (50/60 Hz ~1.5 A)

Output 24 VDC (12.5 A)



Power supply PS2020

Article no.: 2420062

For mounting on a symmetrical 35 mm × 7.5 mm DIN rail (DIN 50022)

Input 100–240 VAC

Output 24 VDC / 2.5 A



Transport case

Article no.: 9335492

For SC2600 and SC2610 models, a rugged case is available for safe transport of the sensors.



Calibration kit

Article no.:

2968003.01 for model -300

2968003.02 for model -400

2968003.03 for model -575



Enables on-site recalibration of the projector and cameras. Includes camera calibration plate, projector calibration plate and calibration plate mount for surfaceCONTROL 3D in a case.

Industrial Performance Unit

Article no.: 6414160

The Industrial Performance Unit (IPU) is a high-performance computing platform for evaluating 3D data from SC2610 models:

- Solving 3D measurement tasks
- Full compatibility and inline capability for customer applications
- Intuitive 3DInspect software with Valid3D technology
- Efficient commissioning of Micro-Epsilon sensors
- Hardware with passive cooling suitable for industrial use
- Integrated interfaces: Modbus/TCP, EtherCAT, PROFINET, EtherNet/IP



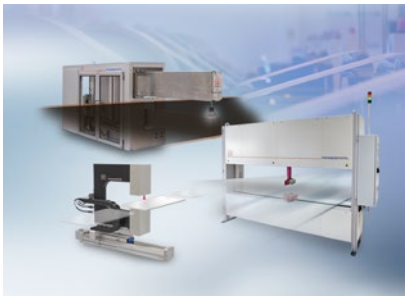
Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



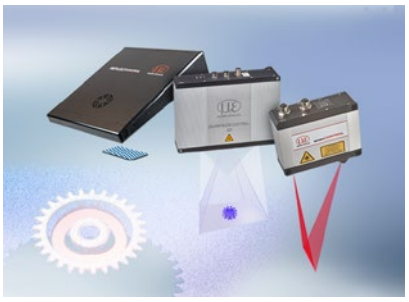
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

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