



More Precision

wireSENSOR // Draw-wire displacement sensors

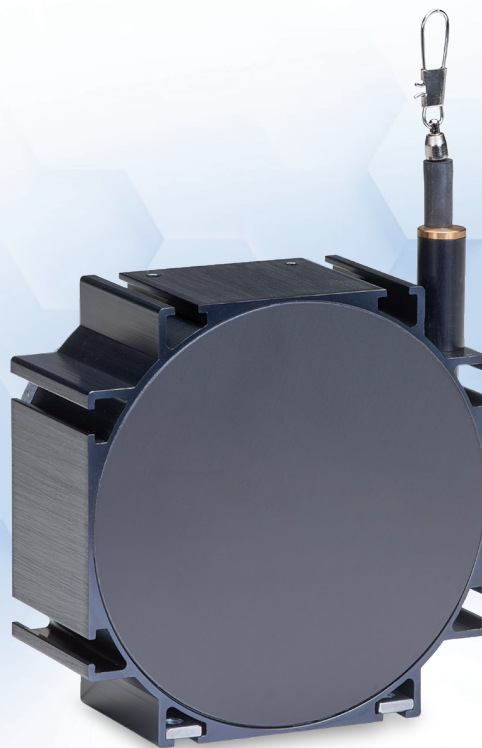


Industrial draw-wire sensors wire**SENSOR** P115 analog

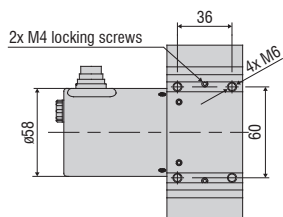
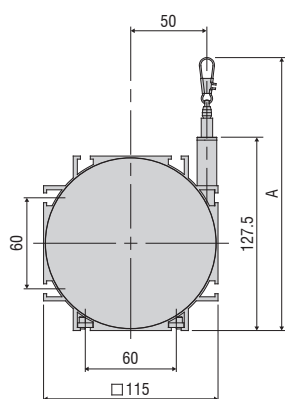
Robust aluminum profile housing

Customer-specific designs

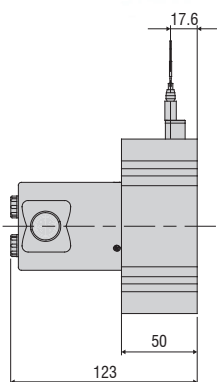
Potentiometer, current or voltage output



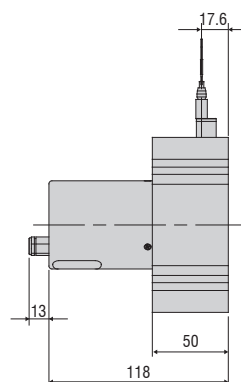
Measuring range 3000/4000/5000 mm



Output U/I

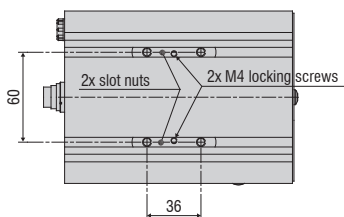
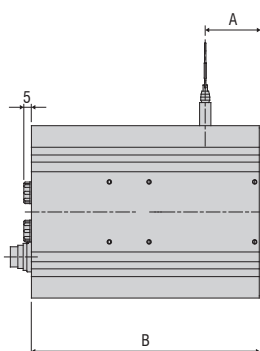
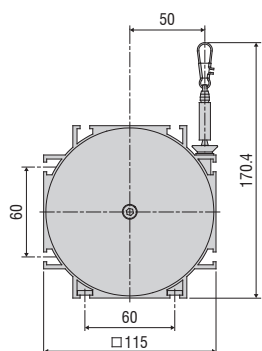


Output P



Measuring range (mm)	A (mm)
3000	approx. 186
4000 / 5000	approx. 180

Measuring range 7500/10000/15000 mm



Measuring range (mm)	A (mm)	B (mm)
7500	37	153
10000	44.5	198
15000	60.5	228

All dimensions in mm, not to scale

Model		WDS-3000-P115	WDS-4000-P115	WDS-5000-P115	WDS-7500-P115	WDS-10000-P115	WDS-15000-P115
Measuring range		3000 mm	4000 mm	5000 mm	7500 mm	10000 mm	15000 mm
Analog output ¹⁾		Potentiometer, current, voltage					
Resolution		towards infinity					
Linearity	≤ ±0.1% FSO	≤ ±3 mm	-	-	-	-	-
	≤ ±0.15% FSO	-	≤ ±6 mm	≤ ±7.5 mm	≤ ±11.3 mm	≤ ±15 mm	≤ ±22.5 mm
Sensor element		Hybrid potentiometer					
Wire extension force (max.)		approx. 8 N	approx. 8.5 N	approx. 9 N	approx. 24 N	approx. 21 N	approx. 25 N
Wire retraction force (min.)		approx. 4 N	approx. 4 N	approx. 4 N	approx. 8 N	approx. 8 N	approx. 8 N
Wire acceleration (max.)		approx. 6 g					
Material	Housing	Aluminum					
	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)			Polyamide-coated stainless steel (ø 1 mm)		
Wire mounting		Wire clip					
Installation		Mounting grooves on the sensor housing					
Temperature range	Storage	-20 ... +80 °C					
	Operation	-20 ... +80 °C					
Connection	Potentiometer	integrated cable, axial, length 1 m					
	Current, voltage	pluggable cable via 8-pin flange connector (DIN45326), radial					
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 1000 shocks each					
Vibration (DIN EN 60068-2-6)		20 g / 20 ... 2000 Hz in 3 axes, 10 cycles each					
Protection class (DIN EN 60529)		IP65 ²⁾					
Weight		approx. 1.1 kg			approx. 2.2 kg	approx. 3.2 kg	approx. 3.5 kg

FSO = Full Scale Output

¹⁾ Specifications for analog outputs from page 58 onwards.

²⁾ With plug version only when connected.

Article designation

WDS -	3000 -	P115 -	CA -	P
				P: potentiometer: CA connection with P115-3000/4000/5000 SA connection with P115-7500/10000/15000 U/I: voltage/current SR connection with P115-3000/4000/5000 SA connection with P115-7500/10000/15000
				Connection: SR: radial plug SA: axial plug CA: integrated cable, axial, 1 m
				P115 series
				Measuring range in mm

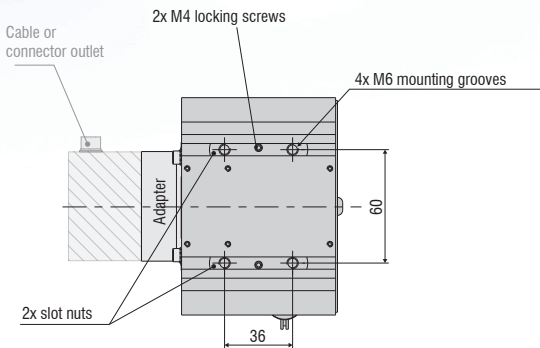
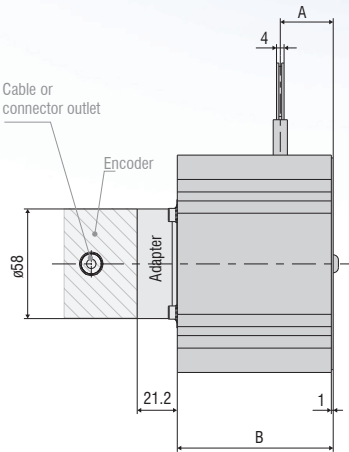
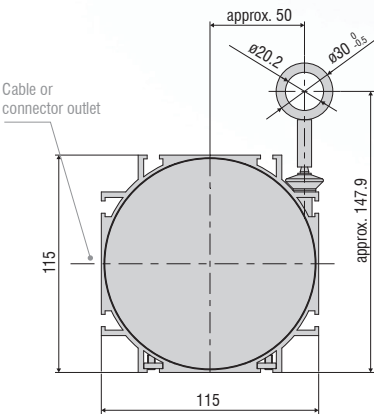
Industrial draw-wire sensors

wire**SENSOR** P115 digital

Robust aluminum profile housing

Customer-specific designs

Absolute or incremental encoder

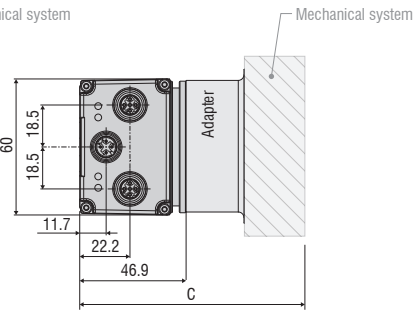
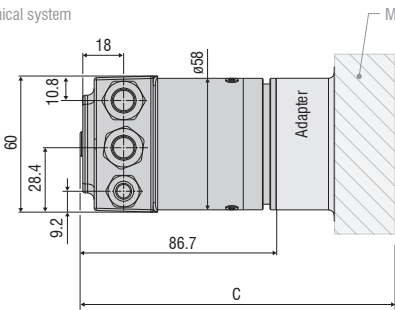
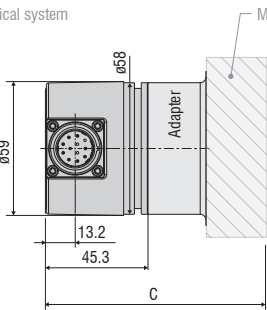
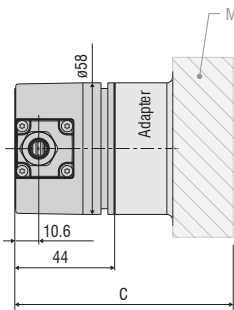


HTL/TTL output

SSI output

Output CO/PB

Output PN / ENIP / CAT



All dimensions in mm, not to scale

MR (mm)	A (mm)	B (mm)
5000	approx. 28	82.5
7500	approx. 37	105.5
10000	approx. 44.5	148.5
15000	approx. 61	180.5

Total length mechanics + Encoder (C)				
Output	HTL/TTL	SSI	CO/PB	PN/ENIP/CAT
C (mm)	MR 5000	147.7	149.0	190.4
	MR 7500	170.7	172.0	213.4
	MR 10000	213.7	215.0	256.4
	MR 15000	245.7	247.0	288.4

Model		WDS-5000-P115	WDS-7500-P115	WDS-10000-P115	WDS-15000-P115
Measuring range		5000 mm	7500 mm	10000 mm	15000 mm
Digital interface ¹⁾		PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT			
Digital output ¹⁾		HTL, TTL, SSI			
HTL, TTL		0.105 mm (9.52 pulses/mm)			
Resolution	SSI, PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT	0.038 mm			
Linearity	≤ ±0.01% FSO	-	-	≤ ±1 mm	≤ ±1.5 mm
	≤ ±0.02% FSO	≤ ±1 mm	≤ ±1.5 mm	-	-
Sensor element		Incremental/absolute encoder			
Wire extension force (max.)		approx. 16 N	approx. 24 N	approx. 21 N	approx. 25 N
Wire retraction force (min.)		approx. 4 N	approx. 8 N	approx. 8 N	approx. 8 N
Wire acceleration (max.)		approx. 5 g	approx. 6 g	approx. 3 g	approx. 3 g
Material	Housing	Aluminum			
	Measuring wire	Polyamide-coated stainless steel (ø 1 mm)			
Wire mounting		Eyelet (ø 20.2 mm)			
Installation		Mounting grooves on the sensor housing			
Temperature range	Storage	-20 ... +80 °C			
	Operation	-20 ... +80 °C			
Connection	HTL, TTL	integrated cable, radial, length 1 m			
	SSI	12-pin flange connector, radial			
	PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT	Bus cover			
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 1000 shocks each			
Vibration (DIN EN 60068-2-6)		20 g / 20 ... 2000 Hz in 3 axes, 10 cycles each			
Protection class (DIN EN 60529)		IP65 ²⁾			
Weight		approx. 2 kg	approx. 2.5 kg	approx. 3.5 kg	approx. 4.5 kg

FSO = Full Scale Output

¹⁾ Specifications for digital outputs from page 59 onwards.

²⁾ With plug version only when connected

Article designation

WDS -	5000 -	P115 -	CR -	TTL
				Output: HTL TTL CO: CANopen PB: Profibus DP SSI: Gray Code PN: PROFINET ENIP: EtherNet/IP CAT: EtherCAT
				Connection: SR (with SSI output): plug, radial CR (with HTL, TTL output): integrated cable, radial, 1 m BH (with CO, PB, PN, ENIP, CAT output): bus cover
				P115 series
				Measuring range in mm

Options

wireSENSOR

Customer-specific modifications for your series application

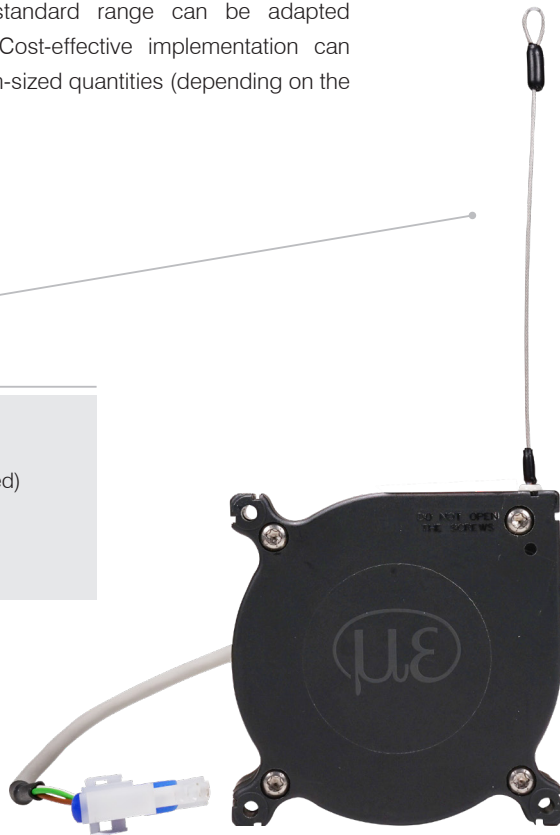
If the standard models do not meet certain specific requirements, draw-wire sensors from the standard range can be adapted accordingly by Micro-Epsilon. Cost-effective implementation can already be achieved with medium-sized quantities (depending on the type and number of changes).

Wire attachment

- Wire clip
- Eyelet
- Thread
- Wire extension

Measuring wire

- Plastics
- Stainless steel (coated/uncoated)
- Different diameters
- Thicker wire for improved snap protection



Connection/Output signal

- Different cable lengths
- Different plug variants
- Redundant sensor element
- Adaption of supply voltage
- Inverted signal
- Redundant signal outputs
- Alignment cable/connector outlet



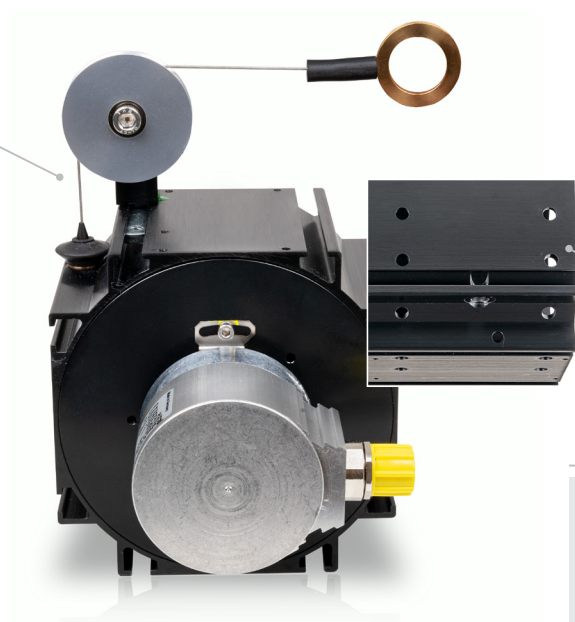


Sensor mounting

- Mounting bracket
- Mounting plate
- Magnetic holder

Wire guide

- Wire wiper
- Different designs of integrated deflection pulleys
- Wire outlet socket from ceramics for increased diagonal pull up to 15°



Housing and environment

- Wire outlet right (standard) / left
- Protection class up to IP69K
- Drainage holes
- Stainless steel spring
- Housing material
- Wire acceleration
- Snap protection

* Some options cannot be combined with each other;
availability of options on request

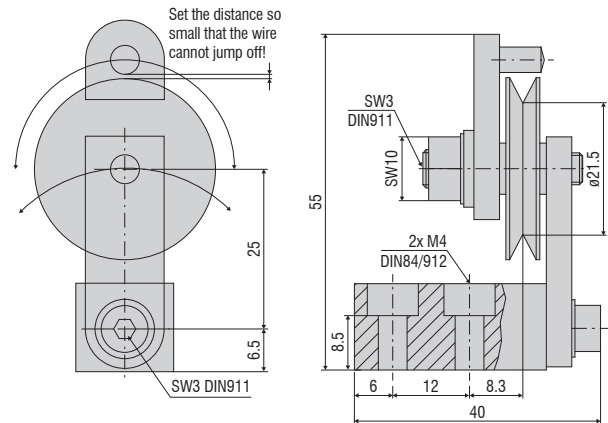
Accessories

wireSENSOR

Wire deflection pulleys for external installation

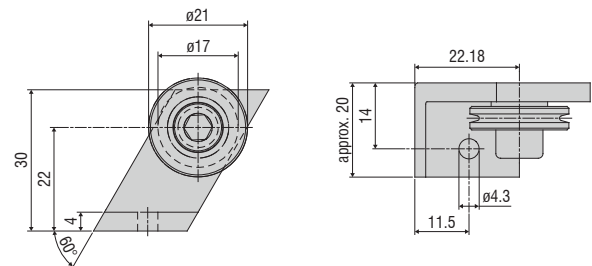
TR1-WDS

Wire deflection pulley, adjustable, for sensors with a wire diameter ≤ 0.45 mm



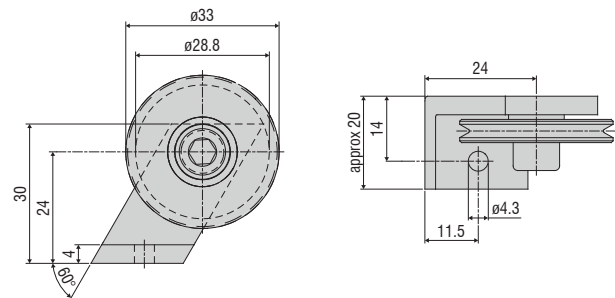
TR3-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter ≤ 0.45 mm



TR4-WDS

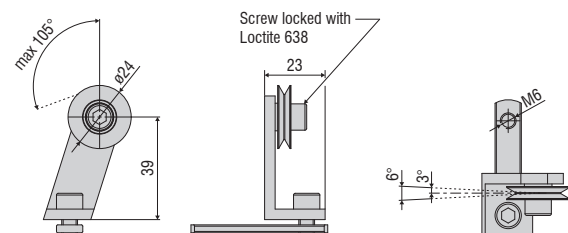
Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm



Wire deflection pulley for direct installation on the sensor housing

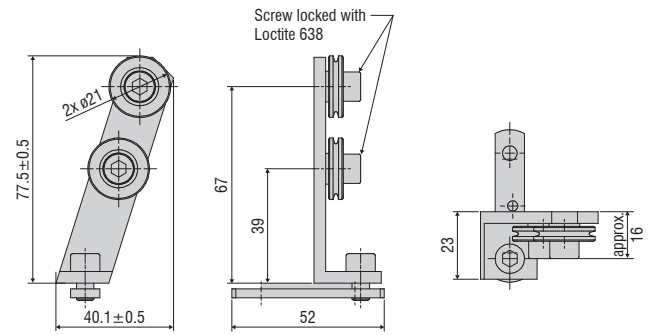
TR5-WDS

Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45 mm

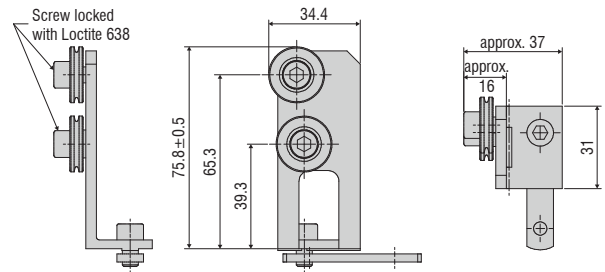


All dimensions in mm, not to scale

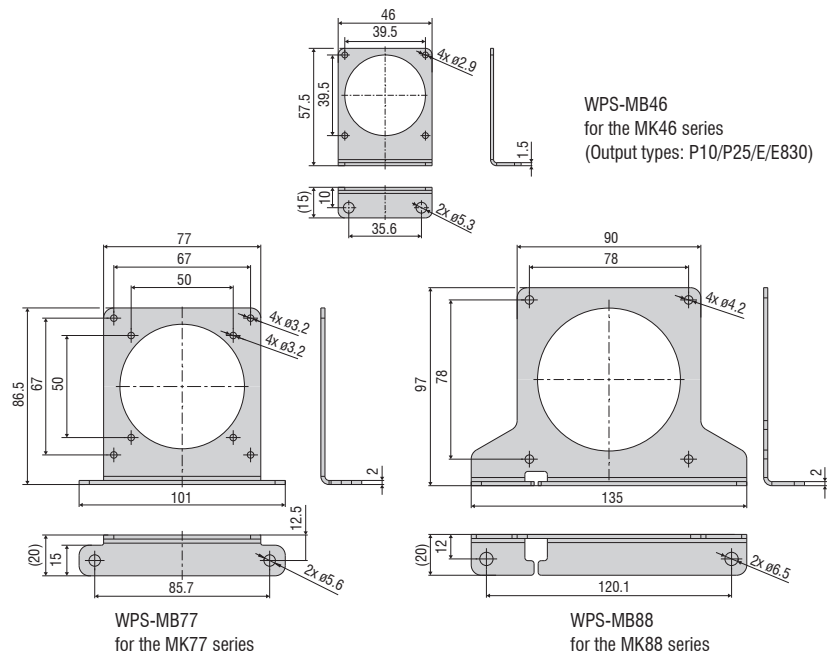
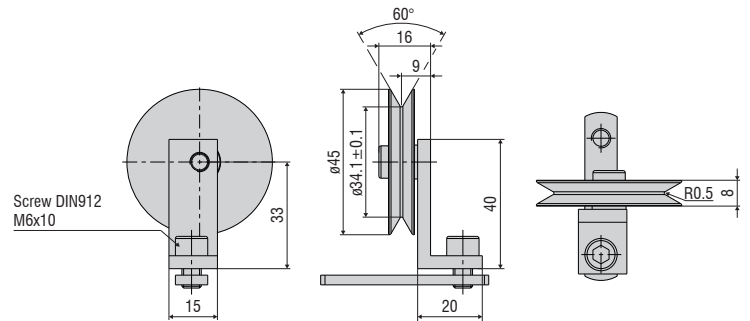
Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm



Integrated double deflection pulley, 90° angled, for P115 sensors with a wire diameter of 0.45 mm



Integrated wire deflection pulley for the P115 sensors with a wire diameter of 1 mm

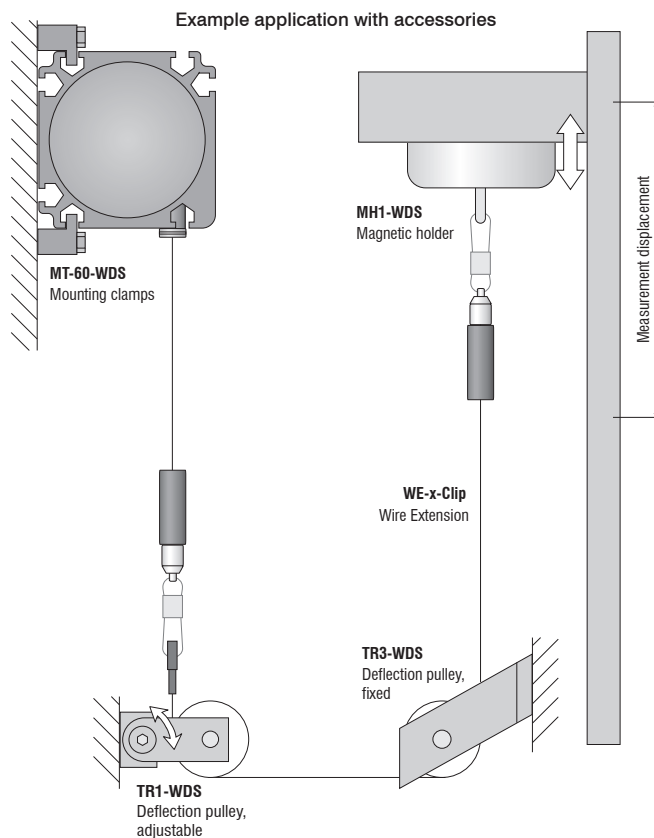


Accessories & Notes for installation

wireSENSOR

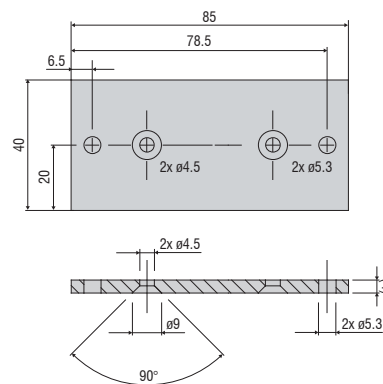
Accessories

WE-xxx-M4	Wire extension with M4 wire connection, x=wire length
WE-xxx-Clip	Wire extension with eyelet, x = wire length
WE-xxx-Clip-WSS	Wire extension with clip and uncoated wire d=0.45 mm
WE-xxx-Ring-PW	Wire extension with plastic ring and para-aramid wire, 1 mm
GK1-WDS	Fork head for M4
MH1-WDS	Magnetic holder for wire attachment
MH2-WDS	Magnetic holder for sensor mounting
MT-60-WDS	Mounting clamps for WDS-P60
FC8	Mating plug for WDS straight, 8-pin
FC8/90	Mating plug, 90° angled for WDS
PC3/8-WDS	Sensor cable, 3 m long, for WDS with 8-pin cable connector
WDS-MP60	Mounting plate for P60 models
WPS-MB46	Mounting bracket set for the MK46 series (output type: P10/P25/E/E830)
WPS-MB77	Mounting bracket set for the MK77 series
WPS-MB88	Mounting bracket set for the MK88 series
PC2/10-WDS-A	Cable for SSI encoder, 2 m long
PC10/10-WDS-A	Cable for SSI encoder, 10 m long
PC5/5-IWT	Sensor cable, 5 m long, M12x1 connector, 5-pin, A-coding



WDS-MP60

Mounting plate for P60 models

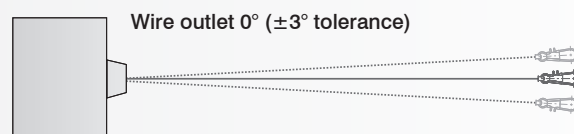


All dimensions in mm, not to scale

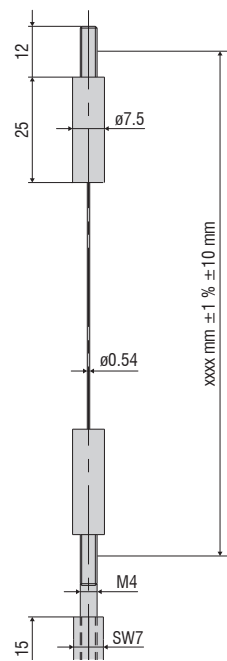
Installation instructions:

Wire attachment: during installation, do not allow at any time the measuring wire to freely return.

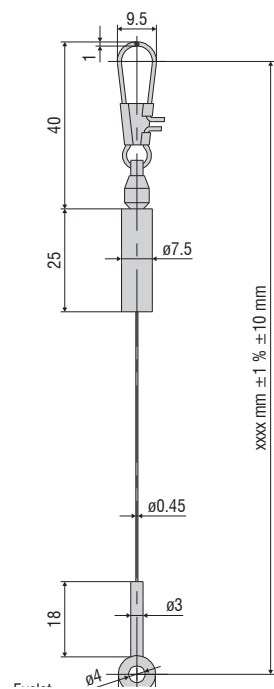
Angle of wire outlet: Make sure during installation that the wire outlet is straight (tolerance of $\pm 3^\circ$). Exceeding this tolerance leads to increased wear of the wire material and on the wire outlet.



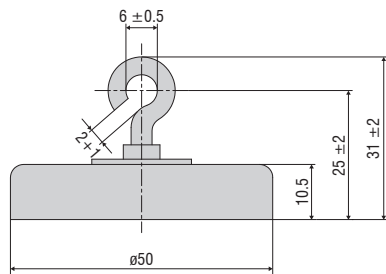
WE-xxxx-M4
Wire extension with M4 wire connection, x=wire length



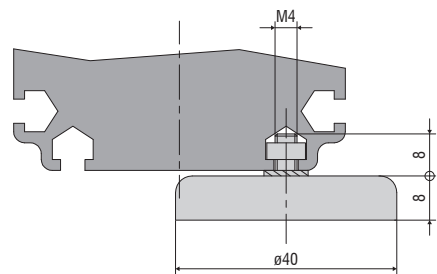
WE-xxxx-Clip
Wire extension with eyelet, x = wire length



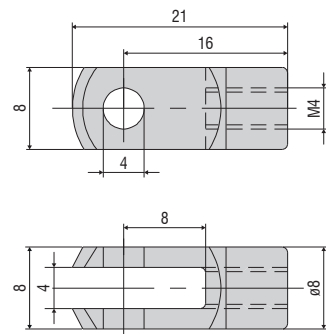
MH1-WDS
Magnetic holder for wire attachment



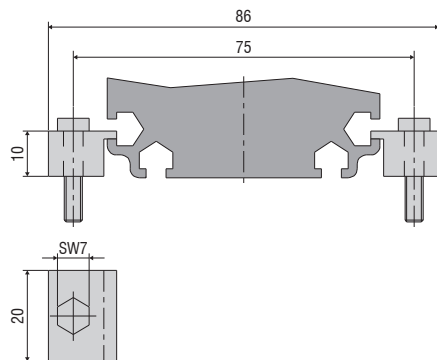
MH2-WDS
Magnetic holder for sensor mounting



GK1-WDS
Fork head for M4



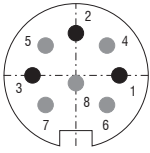
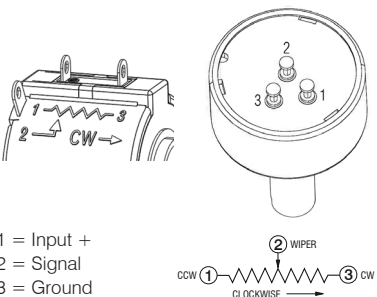
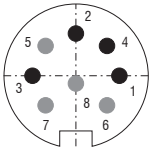
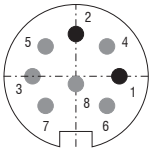
MT-60-WDS
Mounting clamps for WDS-P60



Output specifications

wireSENSOR

Analog

Output		Connector M16 -SA / -SR	Integrated cable -CA / -CR	Open contacts
Potentiometer output (P)		 Sensor side 1 = Input + 2 = Ground 3 = Signal	White = Input + Brown = Ground Green = Signal	 1 = Input + 2 = Signal 3 = Ground
Input voltage	max. 32 VDC with 1 kOhm / max. 1 W			
Resistance	1 kOhm ± 10 % (resistance divider)			
Temperature coefficient	±0.0025 % FSO/°C			
Voltage output (U)		 Sensor side 1 = Power supply 2 = Ground 3 = Signal 4 = Ground	White = Supply Brown = Ground Green = Signal Yellow = Ground	
Supply voltage	14 ... 27 VDC (non-stabilized)			
Current consumption	max. 30 mA			
Output voltage	0 ... 10 VDC Option 0 ... 5 / ±5 V			
Load resistance	>5 kOhm			
Output noise	0.5 mV _{eff}			
Temperature coefficient	±0.005 % FSO/°C			
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2			
Adjustment range (if supported by the model)				
Zero	±20 % FSO			
Sensitivity	±20 %			
Current output (I)		 Sensor side 1 = Power supply 2 = Ground	White = Supply Brown = Ground	
Supply voltage	14 ... 27 VDC (non-stabilized)			
Current consumption	max. 35 mA			
Output current	4 ... 20 mA			
Load	<600 Ohm			
Output noise	<1.6 μA _{eff}			
Temperature coefficient	±0.01 % FSO/°C			
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2			
Adjustment range (if supported by the model)				
Zero	< ±18 % FSO			
Sensitivity	±15 %			

CANopen

(for the MK88 and K100 series)

CANopen features	
Profiles	Communication profile CiA 301. Device profile CiA 406 (absolute linear encoder)
SDO	1x SDO server
PDO	2x TxPDO
PDO modes	Event/time-triggered, synchronous (cyclic/acyclic)
Preset value	The "Preset" parameter can be used to set the current measured value to any value. The difference from the original value is stored in the object.
Direction	Via the operating parameter, the counting direction of the measured values can be reversed
Diagnosis	Heartbeat, Emergency Message
Default setting	AutoBaud(9), Node-ID 1

Setting the baud rate	
Baud rate adjustable via LSS or object 0x3001	
0	1000 kBaud
2	500 kBaud
3	250 kBaud
4	125 kBaud
6	50 kBaud
9	AutoBaud (default)

Description of the connections	
Pin	Assignment
1	n. c.
2	V+ (7...32VDC)
3	GND
4	CAN-High
5	CAN-Low



Setting the subscriber address (node ID)
Address adjustable via LSS or object 0x3000 (1....127, 1=default)

Output specifications

wire**SENSOR**

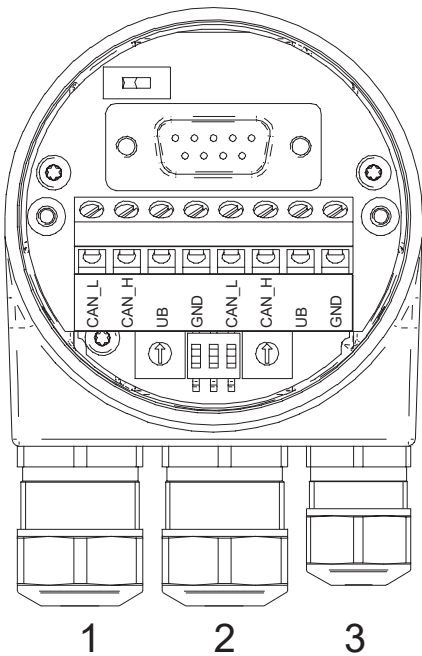
CANopen

(for P60, P96, P115 and P200 series)



Setting the CANopen baud rate			
Baud rate	DIP switch setting		
	1	2	3
10 kBit/s	OFF	OFF	OFF
20 kBit/s	OFF	OFF	ON
50 kBit/s	OFF	ON	OFF
125 kBit/s	OFF	ON	ON
250 kBit/s	ON	OFF	OFF (factory settings)
500 kBit/s	ON	OFF	ON
800 kBit/s	ON	ON	OFF
1 MBit/s	ON	ON	ON

If Node-ID 00 is set, the baud rate can be programmed via the CAN bus.



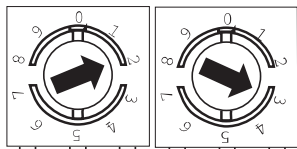
Description of the CANopen connections	
GND	Ground connection for UB
UB	Operating voltage
CAN_H	CAN bus signal (dominant High)
CAN_L	CAN bus signal (dominant Low)

Max. core cross-section	
Single-wire (rigid)	1.5 mm 2
Fine-wired (flexible)	1.0 mm2
Fine-wired (flexible)	With ferrule 0.75 mm2

Cable diameter	
Cable gland 1,2	ø8...10 mm (-40...+85 °C) ø5...9 mm (-25...+85 °C)
Cable gland 3	ø4.5...6 mm (-40...+85 °C) ø3...6 mm (-25...+85 °C)

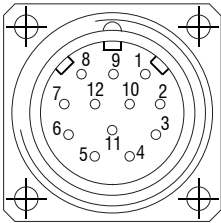
Tightening torque	
Terminal block/screw terminal max. 0.4 Nm (recommended tightening torque 0.3 Nm)	

Settings of the CANopen participant address	
Address can be set with rotary switch. Example: Participant address 23	



SSI (Gray Code)

Pin assignment	
Flange socket M23, 12-pin, pin contacts, CW (assignment according to option 3252)	
PIN	Assignment
1	+Vs
2	0 V
3	Clock+
4	Data+
5	SET
6	Data-
7	Clock-
8	-
9	DIR
10	-
11	-
12	-



Connections	
SET	Zero setting input For setting a zero point at any point. The zeroing process is triggered by a High pulse and must take place after the rotating direction selection (DIR). Pulse duration > 100 ms. For maximum interference immunity, connect to 0 V after zeroing.
DIR	Counting direction input When not connected, this input is on High. DIR High means increasing output data with a clockwise rotating shaft when looking at the flange. DIR Low means increasing values with a counterclockwise rotating shaft when looking at the flange. For maximum interference immunity, connect to +Vs or 0 V depending on the direction of rotation.

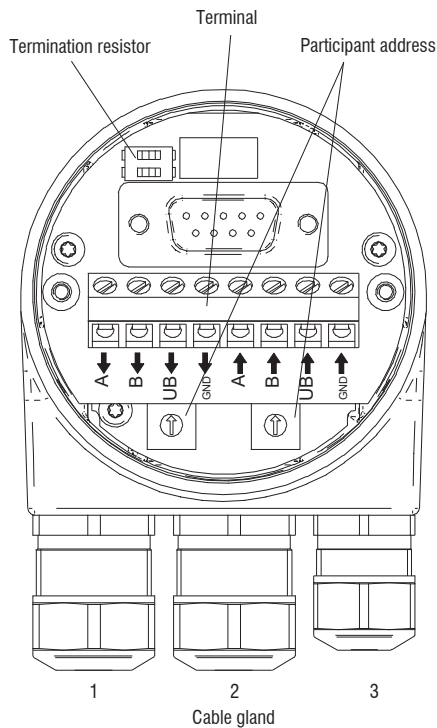
Switching level	
SSI switch	
SSI clock	RS422 with terminating resistance 120 Ω
SSI data	RS422
Control inputs of input circuit	
Input level High	>0.7 UB
Input level Low	<0.3 UB
Input resistance	10 kΩ

Output specifications

wireSENSOR

PROFIBUS

Profibus DP features	
Bus protocol	Profibus-DPV0
Device profile	Device class 1 and 2
Cyclical data exchange	Communication in accordance with DPV0
Input data	Position value Additional configurable speed signal
Output data	Preset value
Preset value	This parameter can be used to set the rotary encoder to a desired position value that corresponds to a defined axis position of the system. The storage is non-volatile.
Rotary direction	This parameter can be used to parameterize the direction of rotation in which the position value should rise or fall.
Scaling	Parameterization of the steps per rotation and the total resolution.
Gear factor	Adjustable via counter / denominator
Diagnosis	Position and parameter errors Monitoring multi-turn scanning Readable hour meter



Cable: 1, 2 = ø8 - 10 mm (-40 - 85 °C) / ø5 - 9 mm (-25 - 85 °C)
 Cable: 3 = ø4.5 - 6 mm (-40 - 85 °C) / ø3 - 6 mm (-25 - 85 °C)

Pin assignment	
+Vs	Operating voltage 8...30 VDC
0 V	Ground connection related to +Vs
A	Negative data line
B	Positive data line

Terminals with the same designation are internally connected and functionally identical These internal terminal connections Vs-Vs / 0V-0V may be loaded with max. 1 A each

Terminator

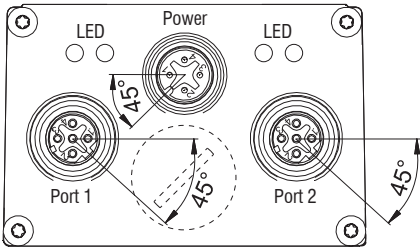
Both ON = last participant
Both OFF = participant X
Default setting OFF

Participant address

Adjustable via rotary switch
Example: Participant address 23
Default setting: 00

PROFINET

PROFINET features	
Bus protocol	PROFINET IO
Device profile	Encoder Profile PNO 3.162 V4.1 and V3.1 PROFIdrive Profil PNO 3.172 V4.1
Real-time classes	Realtime (RT) Class 1, IRT Class 3
Transmission frequency	RT: 1 ms, 2 ms, 4 ms IRT: 250 μ s, 500 μ s, 1 ms, 2 ms, 4 ms
Update time	Min. 500 μ s
Product features	- 100 MBaud Fast Ethernet - Device replacement without removable media - Media redundancy protocol MRP - Gear factor / round axis
Process data	- Position value 32-Bit input data with/without rotational speed 16 or 32 Bit - Telegram 81-83 of the PROFIdrive profile
LED status display	Link/Activity, Status, Error



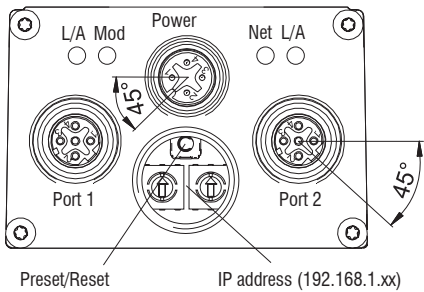
Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect
 1x flange connector M12 (pin), A-coded		
PROFINET (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-
 2x flange connector M12 (socket), D-coded		

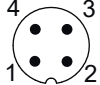
Output specifications

wire**SENSOR**

EtherNet/IP

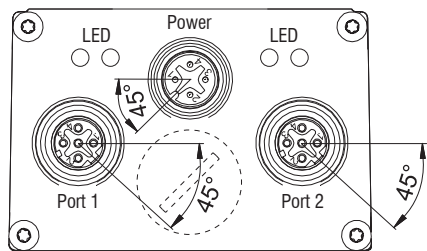
EtherNet/IP characteristics	
Bus protocol	EtherNet/IP
Device profile	CIP Nov 2016, 22 _{hex} Encoder
Cycle time	1 ms
Product features	- Gear factor (round axis) and continuous operation - Plausibility test of adjustable parameters - Comprehensive diagnosis function - Address Conflict Detection - Device Level Ring - Several simultaneous IO connections
LED status display	2x Link/Activity, module status, network status



Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	d.c.	Do not connect
3	GND	Ground connection
4	d.c.	Do not connect
 1x flange connector M12 (pin), A-coded		
EtherNet/IP (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-
 2x flange connector M12 (socket), D-coded		

EtherCAT

EtherCAT characteristics	
Bus protocol	EtherCAT
Device profile	Encoder profile CANopen® CiA 406 Vers. 4.0.2 dated August 18, 2016
Operating modes	Free Run, synchronous with SM3 Event, DC Mode (Distributed Clocks)
Cycle time	Min. 62.5 µs
Product features	- Gear factor (round axis) and continuous operation - Time stamp (time of position data acquisition) - Plausibility check of adjustable parameters - Comprehensive diagnosis function - Preset gauge for position - File Access over EtherCAT (FoE)
Process data	- Position value 32-Bit input data with/without rotational speed 32 Bit - Comprehensive process data mapping
LED status display	2x Link/Activity, RUN, ERR



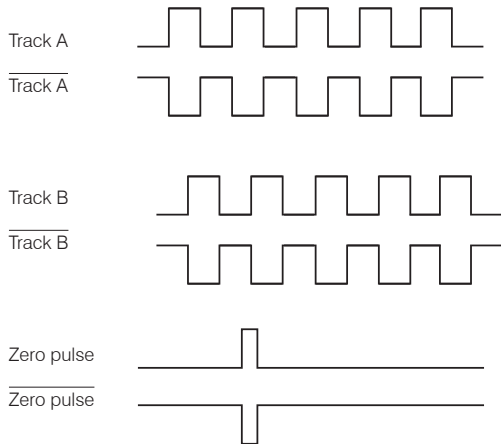
Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect
 1x flange connector M12 (pin), A-coded		
EtherCAT (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-
 2x flange connector M12 (socket), D-coded		

Output specifications

wireSENSOR

Incremental encoder

Output signals



TTL Output	Line driver (5 VDC)
High level	$\geq 2.5 \text{ V}$
Low level	$\leq 0.5 \text{ V}$
High load	$\leq 20 \text{ mA}$
Tracks	A, $\bar{A}$, B, $\bar{B}$, 0

Output TTL01/ TTL02	NPN (5 VDC $\pm 5 \%$)
High level	$> 4.5 \text{ V}$
Low level	$< 1.0 \text{ V}$
High load	$\leq 3 \text{ mA}$
Tracks (TTL01)	A, B, 0
Tracks (TTL02)	A, $\bar{A}$, B, $\bar{B}$, 0

Output HTL	Push-pull (10 ... 30 VDC)
High level	$\geq V+ -3 \text{ V}$
Low level	$\leq 1.5 \text{ V}$
High load	$\leq 40 \text{ mA}$
Tracks	A, $\bar{A}$, B, $\bar{B}$, 0

Output E	Push-pull (5 VDC)
High level	$\geq V+ -2.5 \text{ V}$
Low level	$\leq 0.5 \text{ V}$
High load	$\leq 50 \text{ mA}$
Tracks	A, B, 0

Output E830	Push-pull (8 ... 30 VDC)
High level	$\geq V+ -3 \text{ V}$
Low level	$\leq 2.5 \text{ V}$
High load	$\leq 50 \text{ mA}$
Tracks	A, B, 0

Pin assignment TTL, HTL		
Connector	Cable color	Assignment
Pin 1	pink	B-
Pin 2	-	-
Pin 3	blue	R+
Pin 4	red	R-
Pin 5	green	A+
Pin 6	yellow	A-
Pin 7	-	-
Pin 8	gray	B+
Pin 9	-	-
Pin 10	white	GND
Pin 11	-	-
Pin 12	brown	UB

Pin assignment E, E830	
Cable color	Assignment
white	0 V
brown	V+
green	A
-	$\bar{A}$
yellow	B
-	$\bar{B}$
gray	0

Pin assignment TTL01	
Cable color	Assignment
brown	0 V
gray	V+
white	A
green	B
yellow	0

Pin assignment TTL02	
Cable color	Assignment
red	V+
black	0 V
brown	A
black	$\bar{A}$
orange	B
black	$\bar{B}$
yellow	0
black	n. c.

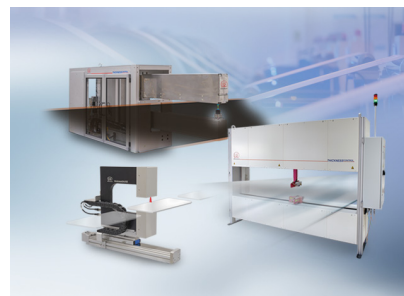
Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



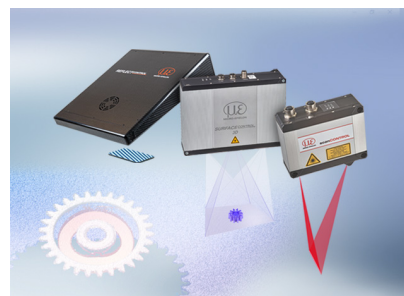
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection